







Model Curriculum

QP Name: Automotive Flex Fuel Design Engineer

QP Code: ASC/Q8105

QP Version: 1.0

NSQF Level: 5.5

Model Curriculum Version: 1.0

Automotive Skills Development Council | 153, Gr Floor, Okhla Industrial Area, Phase – III, Leela Building, New Delhi – 110020







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Training Parameters

Sector	Automotive
Sub-Sector	Research and Development
Occupation	Automotive Product Designing
Country	India
NSQF Level	6
Aligned to NCO/ISCO/ISIC Code	NCO-2015/2145.0900
Minimum Educational Qualification and Experience	3 years Diploma (Mechanical/Automobile/ Electrical / Electronics) after class 10th from recognized regulatory body with 3 years of relevant experience OR Pursuing 4th year of B.E./B.Tech in the relevant field and continuous education OR Certificate-NSQF (Electric Vehicle Product Design Engineer/ Automotive Prototype Manufacturing Lead Technician Level 5) with 2 Years of relevant experience ** Knowledge of data collection process
Pre-Requisite License or Training	NA NA
Minimum Job Entry Age	22 years
Last Reviewed On	28/02/2023
Next Review Date	28/02/2026
NSQC Approval Date	28/02/2023
QP Version	1.0
Model Curriculum Creation Date	28/02/2023
Model Curriculum Valid Up to Date	28/02/2026
Model Curriculum Version	1.0
Minimum Duration of the Course	630 Hours
Maximum Duration of the Course	630 Hours







Program Overview

This section summarizes the end objectives of the program along with its duration.

Training Outcomes

At the end of the program, the learner should have acquired the listed knowledge and skills.

- Carry out designing of parts for fuel system
- Carry out designing engine management system
- Demonstrate Design of Experiments (DoE) methods to investigate the behaviour on various blends of flex fuel
- Perform calculation, design level simulation and test result analysis
- Implement safety practices.
- Use resources optimally to ensure less wastage and maximum conservation.

Compulsory Modules

The table lists the modules and their duration corresponding to the Compulsory NOS of the QP.

NOS and Module Details	Theory Duration	Practical Duration	On-the-Job Training Duration (Mandatory)	On-the-Job Training Duration (Recommended)	Total Duration
Bridge Module					
Module 1: Introduction to the role of an Automotive Flex Fuel Design Engineer	5:00	0:00			5:00
ASC/N9818: Manage work and resources (Research & Development) NOS Version No. – 1.0 NSQF Level – 5	15:00	40:00			55:00
Module 2: Manage work and resources according to safety and conservation standards	15:00	40:00			55:00
DGT/VSQ/N0103 Employability Skills (90 hours) NOS Version No. – 1.0 NSQF Level – 6	36:00	54:00			90:00
Module 3: Introduction to Employability Skills	1:00	2:00			3:00
Module 4: Constitutional values - Citizenship	0.5:00	1:00			1.5:00
Module 5: Becoming a Professional in the 21st Century	2:00	3:00			5:00
Module 6: Basic English Skills	4:00	6:00			10:00
Module 7: Career Development & Goal Setting	1.5:00	2.5:00			4:00
Module 8: Communication Skills	4:00	6:00			10:00
Module 9: Diversity &	1:00	1.5:00			2.5:00







Inclusion					
Module 10: Financial and	4:00	6:00			10:00
Legal Literacy	4.00	0.00			10.00
Module 11: Essential Digital	8:00	12:00			20:00
Skills	8.00	12.00			20.00
Module 12: Entrepreneurship	3:00	4:00			7:00
Module 13: Customer Service	4:00	5:00			9:00
Module 14: Getting ready for	3:00	5:00			8:00
apprenticeship & Jobs	3.00	3.00			0.00
ASC/N8109- Design an					
Engine Management system	60:00	60:00	60:00		180:00
NOS Version No. –1.0					
NSQF Level – 5.5					
Module 15: Assess the Flex	05:00	10:00	05:00		20:00
Fuel system requirements					
Module 16: Design parts for	20:00	20:00	20:00		60:00
fuel system on CAD software					
Module 17: Develop Design Statement of Requirement					
(D-SOR) for the development	15:00	15:00	15:00		45:00
of Engine-Fuel-Exhaust	15.00	13.00	13.00		45.00
systems					
Module 18: Integrate parts to					
sub-assemblies and validate					
the system level functionality	20:00	15:00	20:00		55:00
and performance					
ASC/N8110 - Conduct					
Design of Experiments					
(DoE) methods to					
investigate the behavior on	45:00	55:00	50:00		150:00
various blends of flex fuel					
NOS Version No. –1.0					
NSQF Level – 5.5					
Module 19: Analyse					
conditions of operation of	15:00	20:00	15:00		50:00
FFV & its systems					
Module 20: Develop DoE and					
evaluate the FFV Engine	30:00	35:00	35:00		100:00
Management					
ASC/N8111 – Perform					
calculation, design level					
simulation and test result	50:00	54:00	46:00		150:00
analysis	30.00	34:00	40.00		120.00
NOS Version No1.0					
NSQF Level – 5.5					
Module 21: Identify testing	10:00	10:00	10:00		30:00
requirement and the process	10.00	10.00	10.00		30.00
Module 22: Conduct CAE					
tests for assessing vehicle	40:00	44:00	36:00		120:00
performance and durability					
Total Duration	216:00	258:00	156:00		630:00
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Module Details

Module 1: Introduction to the role of an Automotive Flex Fuel Engine Designer Bridge module

Terminal Outcomes:

• Discuss the role and responsibilities of an Automotive Flex Fuel Engine Designer.

Duration : <05:00>	Duration : <00:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 List the role and responsibilities of an Automotive Flex Fuel Engine Designer. Discuss the job opportunities for an Automotive Flex Fuel Engine Designer in the automobile industry. Explain about Indian automobile manufacturing market. List various automobile Original Equipment Manufacturers (OEMs) and different products/ models manufactured by them. Discuss flex fuel design standards and procedures followed in the company. 	
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 2: Manage work and resources according to safety and conservation standards

Mapped to ASC/N9818, v1.0

Terminal Outcomes:

• Employ appropriate ways to maintain safe and secure working environment

 Apply material and energy conservation p 	oractices at the workplace.
Duration : <15:00>	Duration : <40:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Discuss organisational procedures for health, safety and security and individual role and responsibilities related to the same. List the potential workplace related risks, threats and hazards, their causes and preventions. List personal protective equipment like safety gloves, glasses, shoes and mask used at the workplace. List various types of fire extinguisher. Identify various safety boards/ signs placed on the shop floor. Explain 5S standards, procedures and policies followed at workplace. Discuss organisational procedures to deal with emergencies and accidents at the workplace and importance of following them. State the importance of conducting safety drills or training sessions. Explain the process of filling daily check sheet for reporting to the concerned authorities about improvements done and risks identified. Discuss how and when to report about potential hazards identified in the workplace and limits of responsibility for dealing with them. Outline the importance of keeping workplace, equipment, restrooms etc. clean and sanitised. Explain the importance of following hygiene and sanitation regulations developed by organisation at the workplace. Discuss the importance of maintaining the 	 Apply appropriate ways to implement safety practices to ensure safety of people at the workplace. Display the correct way of wearing and disposing PPE. Demonstrate the use of fire extinguisher. Demonstrate how to provide first aid procedure in case of emergencies. Demonstrate how to evacuate the workplace in case of an emergency. Employ various techniques for checking malfunctions in the machines with the support of maintenance team and as per Standard Operating Procedures (SOP). Demonstrate to arrange tools/ equipment/ fasteners/ spare parts into proper trays, cabinets, lockers as mentioned in the 5S guidelines/work instructions. Apply appropriate ways to organise safety drills or training sessions for others on the identified risks and safety practices. Prepare a report about the health, safety and security breaches. Apply appropriate ways to check that workplace, equipment, restrooms etc. are cleaned and sanitised. Role play a situation to brief the team about the hygiene and sanitation regulations developed by organisation. Demonstrate the correct way of washing hands using soap and water and alcoholbased hand rubs. Apply appropriate methods to support the employees to cope with stress, anxiety etc. Demonstrate proper waste collection and
availability of running water, hand wash and alcohol-based sanitizers at the	disposal mechanism depending upon types of waste.







workplace.

- Discuss the significance of conforming to basic hygiene practices such as washing hands, using alcohol based hand sanitizers or soap.
- Recall ways of reporting advanced hygiene and sanitation issues to the concerned authorities.
- Elucidate various stress and anxiety management techniques.
- Discuss the significance of greening.
- Classify different categories of waste for the purpose of segregation.
- Differentiate between recyclable and nonrecyclable waste.
- Discuss various methods of waste collection and disposal.
- List the various materials used at the workplace.
- Explain organisational recommended norms for storage of tools, equipment and material.
- Discuss the importance of efficient utilisation of material and water.
- Explain basics of electricity and prevalent energy efficient devices.
- Explain the processes to optimize usage of material and energy/electricity.
- Enlist common practices for conserving electricity at workplace.

- Perform the steps involved in storage of tools, equipment and material after completion of work.
- Employ appropriate ways to resolve malfunctioning (fumes/ sparks/ emission/ vibration/ noise) and lapse in maintenance of equipment as per requirements.
- Perform the steps to prepare a sample material and energy audit reports.
- Employ practices for efficient utilization of material and energy/electricity.

Classroom Aids:

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

- Housekeeping material: Cleaning agents, cleaning cloth, waste container, dust pan and brush set, liquid soap, hand towel, fire extinguisher
- Safety gears: Safety shoes, ear plug, goggles, gloves, helmet, first-aid kit







Module 3: Introduction to Employability Skills Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Discuss about Employability Skills in meeting the job requirements

Duration : <1:00>	Duration : <2:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
Outline the importance of Employability Skills for the current job market and future of work	 List different learning and employability related GOI and private portals and their usage Research and prepare a note on different industries, trends, required skills and the available opportunities
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 4: Constitutional values - Citizenship Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Discuss about constitutional values to be followed to become a responsible citizen

Duration : <0.5:00>	Duration : <1:00>	
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes	
 Explain constitutional values, civic rights, duties, citizenship, responsibility towards society etc. that are required to be followed to become a responsible citizen. 	Practice different environmentally sustainable practices	
Classroom Aids:		
Whiteboard, marker pen, projector		
Tools, Equipment and Other Requirements		







Module 5: Becoming a Professional in the 21st Century Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Demonstrate professional skills required in 21st century

Duration : <2:00>	Duration : <3:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
Discuss 21st century skills required for employment	 Highlight the importance of practicing 21st century skills like Self-Awareness, Behavior Skills, time management, critical and adaptive thinking, problem-solving, creative thinking, social and cultural awareness, emotional awareness, learning to learn etc. in personal or professional life Create a pathway for adopting a continuous learning mindset for personal and professional development
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 6: Basic English Skills Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Practice basic English speaking.

Duration : <6:00>
Practical – Key Learning Outcomes
 Show how to use basic English sentences for everyday conversation in different contexts, in person and over the telephone Read and understand text written in basic English Write a short note/paragraph / letter/e - mail using correct basic English







Module 7: Career Development & Goal Setting Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Demonstrate Career Development & Goal Setting skills.

Duration : <1.5:00>	Duration : <2.5:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
Identify well-defined short- and long-term goals	Create a career development plan
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 8: Communication Skills Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Practice basic communication skills.

Duration : <4:00>	Duration : <6:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
Explain the importance of communication etiquette including active listening for effective communication	 Demonstrate how to communicate effectively using verbal and nonverbal communication etiquette Write a brief note/paragraph on a familiar topic Role play a situation on how to work collaboratively with others in a team
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 9: Diversity & Inclusion Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Describe PwD and gender sensitisation.

Duration : <1:00>	Duration : <1.5:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
Discuss the significance of reporting sexual harassment issues in time	 Demonstrate how to behave, communicate, and conduct oneself appropriately with all genders and PwD
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 10: Financial and Legal Literacy Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Describe ways of managing expenses, income, and savings.

Duration : <4:00>	Duration : <6:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Discuss various financial institutions, products, and services Explain the common components of salary such as Basic, PF, Allowances (HRA, TA, DA, etc.), tax deductions Discuss the legal rights, laws, and aids 	 Demonstrate how to conduct offline and online financial transactions, safely and securely and check passbook/statement Calculate income and expenditure for budgeting
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 11: Essential Digital Skills

Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Demonstrate procedure of operating digital devices and associated applications safely.

Duration : <8:00>	Duration : <12:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Describe the role of digital technology in day-to-day life and the workplace Discuss the significance of displaying responsible online behavior while using various social media platforms 	 Demonstrate how to operate digital devices and use the associated applications and features, safely and securely Demonstrate how to connect devices securely to internet using different means Follow the dos and don'ts of cyber security to protect against cyber crimes Create an e-mail id and follow e- mail etiquette to exchange e-mails Show how to create documents, spreadsheets and presentations using appropriate applications Utilize virtual collaboration tools to work effectively
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 12: Entrepreneurship Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Describe opportunities as an entrepreneur.

Duration : <4:00>
Practical – Key Learning Outcomes







Module 13: Customer Service Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Describe ways of maintaining customer.

Duration : <4:00>	Duration : <5:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Classify different types of customers Discuss various tools used to collect customer feedback Discuss the significance of maintaining hygiene and dressing appropriately 	Demonstrate how to identify customer needs and respond to them in a professional manner
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	
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Module 14: Getting ready for apprenticeship & Jobs Mapped to DGT/VSQ/N0103

Terminal Outcomes:

• Describe ways of preparing for apprenticeship & jobs appropriately.

Duration : <3:00>	Duration: <5:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Discuss the significance of maintaining hygiene and dressing appropriately for an interview List the steps for searching and registering for apprenticeship opportunities 	 Draft a professional Curriculum Vitae (CV) Use various offline and online job search sources to find and apply for jobs Role play a mock interview
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	







Module 15: Assess the Flex Fuel system requirements Mapped to ASC/N8109, v1.0

Terminal Outcomes:

• Perform steps to assess the Flex Fuel system requirements.

Duration : <05:00>	Duration : <10:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Describe technical functionalities of FFV and EMS parts & sub-assemblies. Describe processes involved in the development of FFV and its deployment in target markets. Discuss market trends, consumer preferences, government / agency statutory norms, customer feedback. Describe different types of Flex Fuel Vehicle (FFV) systems available in the market. Describe Vehicle Development Plan (VDP). List the parts and systems in the engine assembly, fuel & exhaust systems. 	 Apply appropriate ways to analyse the effects of Flex Fuel blending ratios on the vehicle (per VDP) in the standpoint of EMS design modifications Apply appropriate ways to estimate the engineering effort & cost of design modifications Show how to identify the risks involved in inappropriate usage of Flex Fuel blends
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	
PCs/Laptops, Internet with Wi-Fi (Min2 Mbps Dec	dicated)
Engine assembly, fuel & exhaust systems, sample VDP	







Module 16: Design parts for fuel system on CAD software

Mapped to ASC/N8109, v1.0

Terminal Outcomes:

- Perform the steps to carry out 3D modelling of fuel system parts in CAD software.
- Perform the steps to prepare 2D drawing of fuel system parts in CAD software.

Duration : <20:00>	Duration : <20:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 List various designing software like CATIA, Auto-CAD, Unigraphics etc. required during the designing process. List the design requirement in terms of material used for making the component, packaging and other requirements to decide the dimensions, measurements and tolerances of the aggregate/component. Elaborate draughting standards and techniques- e.g. ANSI series IS/ ISO. List technical drawing practices as per the company standards. Describe drawings and modelling techniques like 2D and 3D. Elaborate different type of views generated in engineering drawings. Describe CAD programming and drafting. List the steps to be performed for creating 3D model of product in CAD software. Describe various CAD techniques available 	 Show how to select the designing software like CATIA, Auto-CAD, Unigraphics etc. for creating the designs and models. Demonstrate the use of designing software. Show how to prepare a rough sketch of product according to it. Apply appropriate procedure of setting required units and dimension parameters in the CAD file. Demonstrate how to insert sketches, scanned images, diagrams, signs or symbols etc. in a CAD file. Prepare a sample 3D model of product by applying appropriate CAD techniques. Demonstrate how to draw layouts and various views of drawing in CAD software as per the relationship between components and assemblies. Apply appropriate way of filling colours symbols etc. to highlight areas in the drawing.
3D model of product in CAD software.	symbols etc. to highlight areas in the
 customer requirements by conducting simulation/ packaging study. List the steps to be performed for creating 2D drawing of product in CAD software. Describe Tolerance Analysis sheet and how to interpret it. 	 Prepare a sample 2D drawing of product in CAD software. Apply appropriate ways for maintaining and taking backup of CAD files and records of related information by following organisational guidelines.
Classroom Aids:	

Classroom Aids:

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

- Drafting tools, MS office, designing software like CATIA, Auto-CAD, Unigraphics
- Handbook, job orders and Technical Reference Books.







Module 17: Develop Design Statement of Requirement (D-SOR) for the development of Engine-Fuel-Exhaust systems

Mapped to ASC/N8109, v1.0

Terminal Outcomes:

 Perform steps to develop Design Statement of Requirement (D-SOR) for the development of Engine-Fuel-Exhaust systems.

Duration : <15:00>	Duration : <15:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 List the parts and systems in the engine assembly, fuel & exhaust systems. Describe FMEA (Failure Modes & Effects Analysis) of Flex Fuel blend proportions and misuse / abuse. Describe the parts undergoing design modification such as Black-box, Gray-box, White-box. Discuss supplier integration level and its impacts on the VDP imperatives — QCT (Quality-Cost-Time). Describe supply chain of alternate fuels. Discuss the impact of Flex Fuel blend ratios and Regulatory standards on environment & Safety compliance norms. Describe development cycle time (Design-Proto-DV/PV-PPAP). Describe PPAP (Production Part Approval Process). 	 Show how to identify the Tier-1 suppliers for the design development as per VDP stipulations Show how to segregate the subassemblies (Engine-Fuel-Exhaust) and parts (Mechanical, Electronic) in the standpoint of development cycle time (Design-Proto-DV/PV-PPAP] Show how to detail the design in the D-SOR released to vendors in the perspective of Cost-Quality-Time stipulated by the VDP Apply appropriate ways to evaluate the quality of parts & sub-assemblies sourced from vendors and their functional performance through PPAP (Production Part Approval Process)
Classroom Aids:	
Whiteboard, marker pen, projector	

Tools, Equipment and Other Requirements

PCs/Laptops, Internet with Wi-Fi (Min2 Mbps Dedicated) Engine assembly, fuel & exhaust systems, sample VDP







Module 18: Integrate parts to sub-assemblies and validate the system level functionality and performance

Mapped to ASC/N8109, v1.0

Terminal Outcomes:

Perform steps to integrate parts to sub-assemblies and validate the system level functionality and performance.

 Describe functioning of various parts of EMS i.e. Fuel injector, Fuel rail, Mass Air Flow (MAF) sensor, Manifold Absolute Pressure (MAP) sensor, O₂ sensor, Throttle Body Position sensor (TPS), Temperature sensor, etc. List the steps to be performed for integration of parts & sub-assemblies with the rest of the engine assembly and Intake-Exhaust-Fuel systems. Describe DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies. List key players in markets worldwide for fuels & additives and Tier-1/2 suppliers Describe serviceability aspects involved in FFV MRO (Maintenance-Repair-Overhaul) and Re-cycling. Apply appropriate ways to analyse the test results and report the output to the vendors and relevant person. Show how to conduct DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies engineered for the FFV VDP. Show how to modify D-SOR to effect the changes desired. Apply appropriate ways to monitor design re-development and DV tests associated with each part. Show how to conduct PPAP for each of the vendor developed parts / products Demonstrate procedure of ritical parts in the EMS. 	Duration : <20:00>	Duration : <15:00>
EMS i.e. Fuel injector, Fuel rail, Mass Air Flow (MAF) sensor, Manifold Absolute Pressure (MAP) sensor, O ₂ sensor, Throttle Body Position sensor (TPS), Temperature sensor, etc. List the steps to be performed for integration of parts & sub-assemblies with the rest of the engine assembly and Intake-Exhaust-Fuel systems. Describe DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies. List key players in markets worldwide for fuels & additives and Tier-1/2 suppliers Describe serviceability aspects involved in FFV MRO (Maintenance-Repair-Overhaul) and Re-cycling. EMS i.e. Fuel injector, Fuel rail, Mass Air Flow (MAF) sensor, Absolute pressure of integration of parts & sub-assemblies with the rest of the engine assembly and Intake-Exhaust-Fuel systems. Apply appropriate ways to monitor the tests of engine on dynamometer and vehicle under pre-defined conditions. Apply appropriate ways to analyse the performance of each part for normal & extraordinary operating conditions. Apply appropriate ways to analyse the test results and report the output to the vendors and relevant person. Show how to conduct DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies engineered for the FFV VDP. Show how to modify D-SOR to effect the changes desired. Apply appropriate ways to monitor the tests of engine on dynamometer and vehicle under pre-defined conditions. Apply appropriate ways to analyse the test results and report the output to the vendors and relevant person. Show how to conduct DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies engineered for the FFV VDP. Show how to modify D-SOR to effect the changes desired. Apply appropriate ways to monitor the tests of engine assembly and Intake-Exhaust-Fuel systems. Apply appropriate ways to analyse the test results and report the output to the vendors and relevant person. Show how to conduct DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies with the rest of the engine assembly an	Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
· · · · · · · · · · · · · · · · · · ·	 EMS i.e. Fuel injector, Fuel rail, Mass Air Flow (MAF) sensor, Manifold Absolute Pressure (MAP) sensor, O₂ sensor, Throttle Body Position sensor (TPS), Temperature sensor, etc. List the steps to be performed for integration of parts & sub-assemblies with the rest of the engine assembly and Intake-Exhaust-Fuel systems. Describe DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies. List key players in markets worldwide for fuels & additives and Tier-1/2 suppliers Describe serviceability aspects involved in FFV MRO (Maintenance-Repair-Overhaul) 	discrete performance of critical parts in the EMS. Demonstrate procedure of integration of parts & sub-assemblies with the rest of the engine assembly and Intake-Exhaust-Fuel systems. Apply appropriate ways to monitor the tests of engine on dynamometer and vehicle under pre-defined conditions. Apply appropriate ways to analyse the performance of each part for normal & extraordinary operating conditions. Apply appropriate ways to analyse the test results and report the output to the vendors and relevant person. Show how to conduct DRBTR (Design Review Based on Test Results) for the parts & sub-assemblies engineered for the FFV VDP. Show how to modify D-SOR to effect the changes desired. Apply appropriate ways to monitor design re-development and DV tests associated with each part. Show how to conduct PPAP for each of the vendor developed parts / products
Whiteboard, marker pen, projector	Whiteboard, marker pen, projector	

Tools, Equipment and Other Requirements

PCs/Laptops, Internet with Wi-Fi (Min2 Mbps Dedicated) Engine assembly, fuel & exhaust systems, sample VDP







Module 19: Analyse conditions of operation of FFV & its systems Mapped to ASC/N8109, v1.0

Terminal Outcomes:

• Perform steps to analyse conditions of operation of FFV & its systems.

Duration : <15:00>	Duration : <20:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 List Hardware, Software, Load-cases, Competitor data, Benchmark values, Consumer-statistics for Simulations Discuss Ethanol sourcing channels, Sustainability factors, Storage challenges, Blend ratios, Fuel properties, etc Describe Emission regulations, Statutory compliance audits, Energy/Water/Carbon footprint, Penalties / Compensations, Insurance liabilities, Carbon credits, Warranty claims, Customer satisfaction indices, Emerging market trends and intangible benefits of alternate fuel usage. Describe various measurement parameters i.e. Temperature, Pressure, Flow, Noise, RPM, BHP, Torque, SFC, Emissions (%, PPM), Vibration, Voltage, Current, Cycles (injection, ignition, valveopening, scavenging), MAF, MAP, Throttle position, Timing, etc. and their impact. Describe various running conditions i.e. full-throttle, cruising, accelerating, jerky, null-throttle, etc. Describe various idling conditions i.e. corrosion, clogging, phase-change, etc. List various critical parts i.e. ECU, Microprocessors, Sensors, Regulators, Injector, Fuel rail, Manifold, EGR system, FlexStart, Catalytic converter etc. and noncritical parts i.e. fuel line, exhaust pipe, engine parts, filters, tubes / pipes, valves / orifices, connectors / joineries of fuel system. Classroom Aids: 	 Prepare list of all possible operating conditions and accidental / abusive situations of Flex Fuel blending. Prepare list of all measurement parameters during running & idling conditions Apply appropriate ways to study all possible driving patterns, traffic conditions, fuel quality ranges, test stipulations, compliance standards, emerging trends, simulation options. Apply appropriate ways to analyse possible design solutions for critical parts. and non-critical parts.

Classroom Aids:

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

PCs/Laptops, Internet with Wi-Fi (Min2 Mbps Dedicated) Engine assembly, fuel & exhaust systems, sample VDP







Module 20: Develop DoE and evaluate the FFV Engine Management Mapped to ASC/N8110, v1.0

Terminal Outcomes:

• Perform steps to develop DoE and evaluate the FFV Engine Management.

Duration : <30:00>	Duration: <35:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Describe DoE workflow i.e. Define – Design – Experiment – Optimise. Describe Experiment set-up, Workbench, Test labs, Chassis dynos, Material test labs, Metrology labs, Quality inspection labs Describe electro-mechanical functions, Structural designs, Bio-mimicking themes, Digital data processing, Re-cycling objectives and User/Consumer/Customer preferences, VPD techniques, VDP imperatives. Describe vehicle performance criteria, Engine management factors. List monitoring equipment, Test rigs, measuring devices, Index/Go-NoGo parameters. Describe Hardware-in-Loop (HiL). List various software i.e. CAE / Mathematic-modelling, AVL-Cruise, AVL-Boost, GT-Power, MATLAB-Simulink, Ansys, HyperStudy etc. required. Discuss various drive cycles i.e. NEDC / New European Drive Cycle, CADC / Common Artemis Driving Cycle, WLTC / World harmonized Light-duty vehicle Test Cycle. Discuss various design life conditions i.e. normal-life, extended-life, reusability / recyclability) and test/drive conditions i.e. correct/ normal, extreme/ unusual, abusive/accidental. 	 Show how to develop Design of Experiments (DoE) workflow for fuel system. Show how to define physical test sequence of parts on HiL bench. Prepare Analysis (CAE / Mathematic-modelling) software (AVL-Cruise, AVL-Boost, GT-Power, MATLAB-Simulink, Ansys, HyperStudy) and Boundary conditions for simulation of operating & impossible conditions Apply appropriate ways to assess the effects of chosen combinations on Functioning, Performing, Enduring, Reconditioning. Prepare a list of Flex Fuel combinations (Ratios, Octane number, Calorific value, etc.). Show how to study the resulting performance of vehicle and quality of emissions as per variations in design variables and different service conditions. Show how to conduct experiments to analyse all possible combinations (Fuel, Engine, Loading conditions) and to predict performance of the FFV. Apply appropriate ways to analyse FFV performance under all Drive Cycles, design life conditions and test/drive conditions. Show how to optimise systems accordingly. Demonstrate procedure of finalising and releasing the design of parts as per usertrials, DV/ PV/ PPV-tests, Homologation/ QC-audits, Simulations.
Classroom Alds:	

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

PCs/Laptops, Internet with Wi-Fi (Min2 Mbps Dedicated) Engine assembly, fuel & exhaust systems, sample VDP







Module 21: Identify testing requirement and the process Mapped to ASC/N8111, v1.0

Terminal Outcomes:

• Show how to identify testing requirement and the process.

Duration : <10:00>	Duration : <10:00>		
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes		
 Describe Actual Test Process (ATB) Define principles of various loads (structural, fatigue, stress, thermal and dynamic) Describe international and national test standards for performance, durability etc. for vehicles (representative) and major systems such as Engine, Transmission, Brakes, clutch, steering etc. Describe the system of analysis, simulation and hypothesis involved. 	 Create a test checklist provided by the cross functional team Demonstrate various types of tests to be performed in the computer simulated environment Show how to select the testing methodology, process and test parameters required Show how to establish various data parameters for test results Practice various load in CAE Apply principles learnt for a case each in stress and thermal simulation 		
Classroom Aids:			
Whiteboard, marker pen, projector			
Tools, Equipment and Other Requirements			
Computer Workstation with Analysis Software like Pro Mechanics, Nast ran, Matlab, Simi link etc.,			

Help manuals, Sample Design templates for practice







Module 22: Conduct CAE tests for assessing vehicle performance and durability Mapped to ASC/N8111, v1.0

Terminal Outcomes:

• Perform steps to conduct CAE tests for assessing vehicle performance and durability.

Duration : <40:00>	Duration : <44:00>		
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes		
 List testing tool required for testing Illustrate the operation of software and documentation systems List steps for model creation, loading and analysis of case study models List steps for modeling and simulation using a computer software List steps for fatigue, stress, structural and thermal analysis for automotive structure by using a computer software List steps for Noise, Vibration and Harshness (NVH) analysis for Engine/Brakes as per design limitation through simulation 	 Practice basic modules of software Perform model creation, loading and analysis of case study models Practice modeling and simulation using a computer software Perform fatigue, stress, structural and thermal analysis for automotive structure by using a computer software Perform Noise, Vibration and Harshness (NVH) analysis for Engine/ Brakes as per design limitation through simulation Maintain database and documentation of software 		
Classroom Aids:			
Whiteboard, marker pen, projector			
Tools, Equipment and Other Requirements			
Computer Workstation with Analysis Software like Help manuals, Sample Design templates for pract	ke Pro Mechanics, Nast ran, Matlab, Simi link etc., tice		







Annexure

Trainer Requirements

Trainer Prerequisites						
Minimum Educational	Specialization	pecialization Relevant Industry Experience		Training Experience		Remar ks
Qualification		Years	Specialization	Yea rs	Specialization	
B.E/B.Tech	Mechanical/Autom obile/ Electrical/ Electronics	4	Mechanical/ Automobile/ Electronics/ Instrumentation	1	Mechanical/ Automobile/ Electronics/ Instrumentation	NA
B.E/B.Tech	Mechanical/Autom obile/ Electrical/ Electronics	5	Mechanical/ Automobile/ Electronics/ Instrumentation	0	Mechanical/ Automobile/ Electronics/ Instrumentation	NA
Diploma	Mechanical/Autom obile/ Electrical/ Electronics	3	Mechanical/ Automobile/ Electronics	1	Mechanical/ Automobile/ Electronics	NA
Diploma	Mechanical/Autom obile/ Electrical/ Electronics	4	Mechanical/ Automobile/ Electronics	0	Mechanical/ Automobile/ Electronics	NA
M.E/M.Tech	Mechanical/Autom obile/ Electrical/ Electronics	2	Mechanical/Aut omobile/ Electrical/ Electronics	1	Mechanical/Automo bile/ Electrical/ Electronics	NA
M.E/M.Tech	Mechanical/Autom obile/ Electrical/ Electronics	3	Mechanical/Aut omobile/ Electrical/ Electronics	0	Mechanical/Automo bile/ Electrical/ Electronics	NA

Trainer Certification				
Domain Certification	Platform Certification			
"Automotive Flex Fuel Engine Designer, ASC/Q8105, version 1.0". Minimum accepted score is 80%.	Trainer is certified for the job role "Trainer" (VET and Skills); mapped to QP: "MEP/Q2601, V2.0" with minimum score of 80%			







Assessor Requirements

Assessor Prerequisites						
Minimum Educational	Specialization Relevant Industry Experience		Training Experience		Remar ks	
Qualification		Year s	Specialization	Yea rs	Specialization	
B.E/B.Tech	Mechanical/Autom obile/ Electrical/ Electronics	5	Mechanical/ Automobile/ Electronics/ Instrumentation	1	Mechanical/ Automobile/ Electronics/ Instrumentation	NA
B.E/B.Tech	Mechanical/Autom obile/ Electrical/ Electronics	6	Mechanical/ Automobile/ Electronics/ Instrumentation	0	Mechanical/ Automobile/ Electronics/ Instrumentation	NA
Diploma	Mechanical/Autom obile/ Electrical/ Electronics	4	Mechanical/ Automobile/ Electronics	1	Mechanical/ Automobile/ Electronics	NA
Diploma	Mechanical/Autom obile/ Electrical/ Electronics	5	Mechanical/ Automobile/ Electronics	0	Mechanical/ Automobile/ Electronics	NA
M.E/M.Tech	Mechanical/Autom obile/ Electrical/ Electronics	3	Mechanical/Auto mobile/ Electrical/ Electronics	1	Mechanical/Automo bile/ Electrical/ Electronics	NA
M.E/M.Tech	Mechanical/Autom obile/ Electrical/ Electronics	4	Mechanical/Auto mobile/ Electrical/ Electronics	0	Mechanical/Automo bile/ Electrical/ Electronics	NA

Assessor Certification				
Domain Certification	Platform Certification			
"Automotive Flex Fuel Engine Designer, ASC/Q8105, version 1.0". Minimum accepted score is 80%.	Assessor is certified for the job role "Assessor" (VET and Skills); mapped to QP: "MEP/Q2701, V2.0" with minimum score of 80%			







Assessment Strategy

- 1. Assessment System Overview:
 - Batches assigned to the assessment agencies for conducting the assessment on SDMS/SIP or email
 - Assessment agencies send the assessment confirmation to VTP/TC looping SSC
 - Assessment agency deploys the ToA certified Assessor for executing the assessment
 - SSC monitors the assessment process & records

2. Testing Environment:

- Confirm that the centre is available at the same address as mentioned on SDMS or SIP
- Check the duration of the training.
- Check the Assessment Start and End time to be as 10 a.m. and 5 p.m.
- If the batch size is more than 30, then there should be 2 Assessors.
- Check that the allotted time to the candidates to complete Theory & Practical Assessment is correct.
- Check the mode of assessment—Online (TAB/Computer) or Offline (OMR/PP).
- Confirm the number of TABs on the ground are correct to execute the Assessment smoothly.
- Check the availability of the Lab Equipment for the particular Job Role.

3. Assessment Quality Assurance levels / Framework:

- Question papers created by the Subject Matter Experts (SME)
- Question papers created by the SME verified by the other subject Matter Experts
- Questions are mapped with NOS and PC
- Question papers are prepared considering that level 1 to 3 are for the unskilled & semi-skilled individuals, and level 4 and above are for the skilled, supervisor & higher management
- Assessor must be ToA certified & trainer must be ToT Certified
- Assessment agency must follow the assessment guidelines to conduct the assessment

4. Types of evidence or evidence-gathering protocol:

- Time-stamped & geotagged reporting of the assessor from assessment location
- Centre photographs with signboards and scheme specific branding
- Biometric or manual attendance sheet (stamped by TP) of the trainees during the training period
- Time-stamped & geotagged assessment (Theory + Viva + Practical) photographs & videos

5. Method of verification or validation:

- Surprise visit to the assessment location
- Random audit of the batch
- Random audit of any candidate

6. Method for assessment documentation, archiving, and access

- Hard copies of the documents are stored
- Soft copies of the documents & photographs of the assessment are uploaded / accessed from Cloud Storage







Soft copies of the documents & photographs of the assessment are stored in the Hard Drives

References

Glossary

Term	Description
Declarative Knowledge	Declarative knowledge refers to facts, concepts and principles that need to be known and/or understood in order to accomplish a task or to solve a problem.
Key Learning Outcome	Key learning outcome is the statement of what a learner needs to know, understand and be able to do in order to achieve the terminal outcomes. A set of key learning outcomes will make up the training outcomes. Training outcome is specified in terms of knowledge, understanding (theory) and skills (practical application).
OJT (M)	On-the-job training (Mandatory); trainees are mandated to complete specified hours of training on site
OJT (R)	On-the-job training (Recommended); trainees are recommended the specified hours of training on site
Procedural Knowledge	Procedural knowledge addresses how to do something, or how to perform a task. It is the ability to work, or produce a tangible work output by applying cognitive, affective or psychomotor skills.
Training Outcome	Training outcome is a statement of what a learner will know, understand and be able to do upon the completion of the training.
Terminal Outcome	Terminal outcome is a statement of what a learner will know, understand and be able to do upon the completion of a module. A set of terminal outcomes help to achieve the training outcome.







Acronyms and Abbreviations

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training
SOP	Standard Operating Procedure
WI	Work Instructions
PPE	Personal Protective equipment